

March 2025

Re: Foreign Material Control: Ardent Mills Bakery Resources (AMBR)

Foreign Material Control Program

First and foremost, Ardent Mills places food safety at the top of its priority list and has set in place Food Safety Programs to prevent foreign material inclusion into the product.

Glass, Brittle Plastic, & Ceramic Policy

Ardent Mills takes all steps necessary to eliminate glass, brittle plastic, and ceramic materials from the immediate production areas through full identification and evaluation of usage, including windows, enclosures, and gauges. All glass, brittle plastic, and ceramics are engineered out of manufacturing or wherever possible. When it is impossible or impractical to replace any these materials, every effort is made to cover the material surface in such a manner as to prevent the possibility that, if broken or cracked, these materials do not find its way into the product stream.

Periodic sanitation/GMP inspections review glass, brittle plastics, and ceramics in production areas in which product could be adulterated due to cracked or broken materials falling into the product stream. In the event that any glass, brittle plastic, or ceramic items are identified as broken or cracked, an immediate risk evaluation is performed by Ardent Mills Food Safety Sanitation Specialists, the Plant Quality Manager, and the Plant Manager to determine whether the product stream was compromised. Based on this evaluation, the product may be held, destroyed, re-worked, or released. In any case, the material in question is immediately removed, replaced, or covered.

Preventative measures include annual training of all employees for knowledge base of this glass, brittle plastic, and ceramic policy. Annual Glass, Brittle Plastic, and Ceramic Surveys performed at all facilities are to include all known locations. All newly purchased equipment is designated on the purchase order as being "glass free". In addition, upon arrival at the facility, thorough inspections are conducted to confirm this requirement.

Metal Detection

Metal detection is in place for all product prior to shipment. Metal detector test pieces are as follows:

- Arlington Mix Plant: 2.0 mm Ferrous, 2.0 mm Non-Ferrous, 2.5 mm Stainless Steel
- Tualatin Bakery: 2.5 mm Ferrous, 2.5 mm Non-Ferrous, 4.0 mm Stainless Steel

Sincerely,

Ardent Mills Food Safety & Quality Team

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